Dart Aerospace Ltd.

Date: Tuesday, 28/11/2006 10:06:22 AM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	**Drawing Name**	: D26661
Job Number	: 29718		
Estimate Number	: 10804		
P.O. Number	: N/A	**Part Number**	: D26661
This Issue	: 28/11/2006 **S.O. No.** : N/A	**Drawing Number**	: RTN 531
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: N/A **Type** : MACHINED PARTS	**Drawing Revision**	: N/A
Previous Run	: 29717	**Material**	: N/A
Written By	:	**Due Date**	: 05/12/2006 **Qty:** 1 **Um:** Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT RTN 531	06/11/28 (1)
2.0	D26661	Saddle, LH, Fwd,Aft, In
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Saddle, RH, Aft, Out ORIGINAL B/N 23922	06/11/28 (1)
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 ID & STK USING NEW B/N	06/11/28 (1)
4.0	QC21	FINAL INSPECTION/W/O RELEASE
	Comment: FINAL INSPECTION/W/O RELEASE	07/01/19 (1)

Job Completion

07-01-19

Form: rprocess

535

DART AEROSPACE LTD.	Work Order :	33922
Description: 206 Saddle, Inboard, Left Side	Part Number:	D2666-1
Drawing: D2666 Rev. B	Qty:	12

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue Work Order Dwg. not required 02/09/16 RF		05/08/04	12
2	STORES	Issue material from stock: 7075-T7351 Cut Size 2.0 x 6.25 X 6.0 Grain Along Long 6.0 Length (D6101-001) RF 02/09/16 Batch No: B24890		06/01/03	12
3	HAAS	Program part number and batch number.		06/01/03	12
4	QC	Inspect part number and batch number are programmed correctly.		06/01/03	12
5	HAAS	Fixturing W/O No. N/A Fixturing Inspection last completed 06/01/03 by		06/01/03	12
6	HAAS	Machine Step No 1 of Folio and visually inspect as per attached Dimension Sheet		06/01/04	12
7	HAAS	Machine Step No 2 of Folio and visually inspect as per attached Dimension Sheet		06/01/04	12
8	HAAS	Machine Step No 3 of Folio and visually inspect as per attached Dimension Sheet		06/01/04	12
9	LAGUN	Machine Keyway and inspect per attached dimension sheet		06/01/14	12
10	METAL	Deburr		06/01/04	12
11	QC	Inspect Level 1		06/01/14	12
12	QC	Inspect Level 8		06/01/14	12
13	METAL	Acid etch and Alodine as per QSI 005 4.1		06/01/14	12
14	FINISHING	Powder Coat High Gloss White (4.3.5.1) per Dart QSI 005 4.3		06 01 30	12
15	QC	Inspect Level 3		06/01/31	12
16	STORES	Pack in foam, identify and stock. LOC: 364		06/01/31	12
17	EXPEDITING	Close Work Order Job Cost / Part Sue 06/02/01 (12)		06/02/01	12

Rev	Date	Change	Created By	Approved
A	97.07.24	New Issue		
B	98.09.08	Inspection levels, added powder coat	KS	
C	00.11.01	Removed P/O for Powder Coat – in house process	EC	02.04.25

RELEASED
02/04/25

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Mfg / Design Mgr	**Approval** QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Design Mgr	**Approval** QC Inspector
			Initial Design Mgr	**Action Description** Design Mgr	**Sign & Date**			

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes (No) **DQA:** _____ **Date:** 06/02/01

NOTE: Date & initial all entries

QA: N/C Closed: _____ **Date:** _____

H:\forms\Quality Assurance\approved forms\NCRWO revC

DART AEROSPACE LTD	Work Order:	
Description: 206 Saddle, Inboard, Left side	Part Number:	D2666-1
Inspection Dwg: D2666 Rev. B		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2666 Rev. B and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.100	0.140							
B	0.100	0.140							
C	0.100	0.140							
D	0.210	0.230							
E	1.245	1.255							
F	1.245	1.255							
G	5.990	6.010							
H	0.510	0.515							
I	1.674	1.684							
J	2.495	2.505							
K	0.257	0.262	DT8683						
L	0.312	0.317	DT8686						
M	0.235	0.240							
N	0.100	0.140							
O	0.540	0.560							
P	0.490	0.510							
Q	3.609	3.619							
R	2.470	2.510							
S	0.240	0.270							
T	0.100	0.180							
U	0.313	0.318	DT8686						
V	1.125	1.145							
W	1.565	1.585	DT8695 A/B						
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

See other w/o #23922

Measured by:	N/A
Date:	

Audited by	N/A
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	99.04.19	Incorporated DSI 9095, DSI 9102 & DSI 9122 Rev. A	RF	
C	99.11.10	Added Dim. R-T	RF	
D	02.12.12	Reformat; Added Dim. U-W & DT8683, DT8686 & DT8695 A/B	KJ/RF RF	

RELEASED 03.06.18 RF

DESIGN	DRAWN BY	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED	APPROVED	DRAWING NO. D2666	REV. B SHEET 1 OF 1
DATE 97.07.11		TITLE SADDLE FWD INSIDE HIGH	SCALE 2:5

A	97.03.25	NEW ISSUE
B	97.07.11	ANGLE AND NOTES ADDED

EFFECTIVE	DEOs
9095 97/11/06 DS	9122 98/12/14
9102 98/05/04 DS	

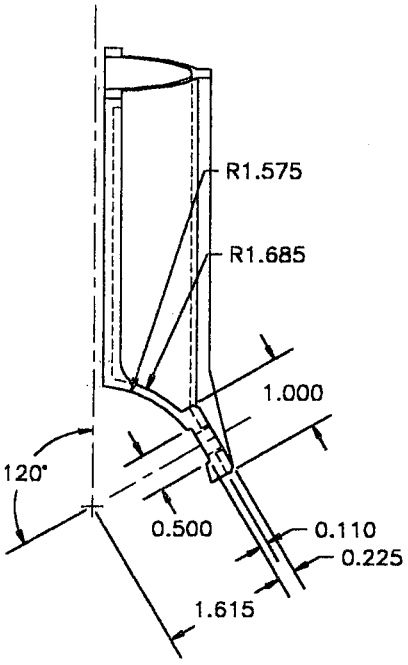
SHOP COPY

RETURN TO ENGINEERING

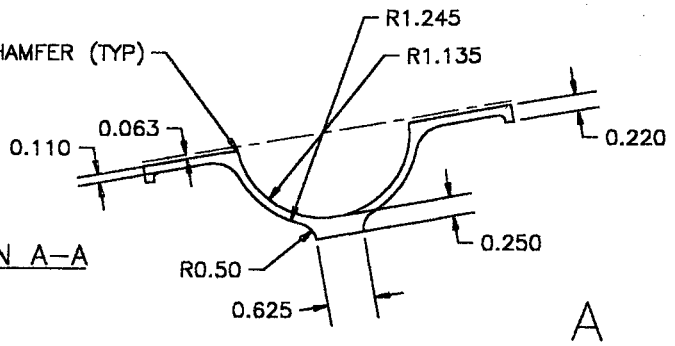
UNCONTROLLED COPY

SUBJECT TO AMENDMENT WITHOUT NOTICE

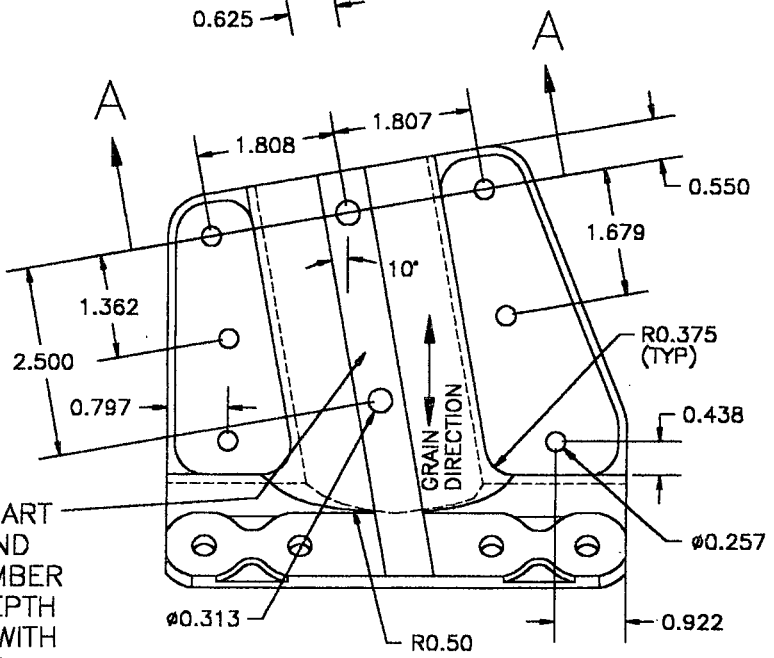
WORK ORDER NO. 23922



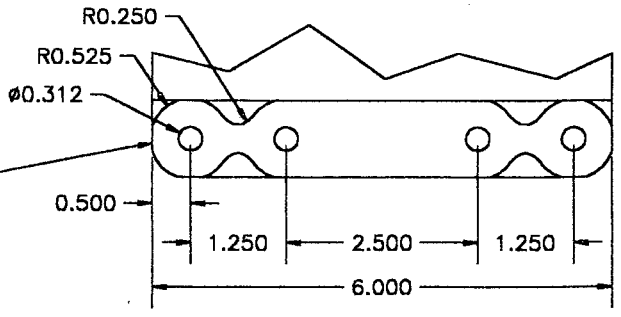
0.050 x 45° CHAMFER (TYP)



SECTION A–A



ENGRAVE PART NUMBER AND BATCH NUMBER TO MAX DEPTH OF 0.010 WITH MIN RADIUS OF 0.010



0.050 x 45° CHAMFER ALL AROUND

RELEASED 97/07/16 DS

ECN 008

MATERIAL: ~~7075 T651 OR~~ 7075–T7351 (QQ–A–250/12)

FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
PRIME, PAINT (EXCEPT BORES) PER DART QSI 005 4.2

NOTE: D2666–1 SHOWN (D2666–2 IS OPPOSITE)
BREAK ALL SHARP EDGES 0.010 TO 0.020
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 02, 2005
01:38 pm

Work Order No : 0023922
Project Name : D2666-1
Project For : WK535
Work Order Type : Main
Main WO Number :
House Part Number : D2666-1
Description : Saddle, LH, Fwd,Aft, In
Manufactured : Yes
Amount Req'd : 12
Amount Done : 0
Start Date : 08-02-05
Est Finish Date : 08-31-05
Act Finish Date :
Drawings Reqd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Order Entry No :
OE Value : 0.00

Est Margin : 0.000%
Actual Margin : 0.000%

$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

Dart Aerospace Ltd.

Date: Monday, 11/21/2005 11:52:47 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 23922
Estimate Number : 10820
P.O. Number :
This Issue : 11/21/2005 **S.O. No**
Prsht Rev. : NC
First Issue : / / **Type**
Previous Run :
Written By : _____
Checked & Approved By : _____
Comment : Est: C 0
processEC

Drawing Name : SADDLE, INBOARD, LS, 206
Part Number : D26661
Drawing Number : D2666 REV. B

Donot seprate the two w/o's

20/2005 **Qty:** 12 **Um:** Each

Additional Product

Job Number:

Seq. #:	Machine Or Operatio	
1.0	D6101001	

Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
7075-T7351 2X6X6.25
Issue material from stock:
Cut Size 2.0 x 6.25 X 6.0
Grain Along Long 6.0 Length
Batch No: B24890 Ep 06/01/03 12

2.0	HAAS1	HAAS CNC VERTICAL MACHINING #1

Comment: HAAS CNC VERTICAL MACHINING #1
Program batch number. Ep 06/01/03
1-Inspect part number and batch number are programmed correctly. ml
2-Fixturing W/O No. N/A
3-Fixturing Inspection last completed on 06/01/03 by Ep
4-Machine Step No 1 of Folio and visually inspect as per attached Dimension Sheet
5-Machine Step No 2 of Folio and visually inspect as per attached Dimension Sheet Ep 06/01/04 12
6-Machine Step No 3 of Folio and visually inspect as per attached Dimension Sheet
7- Deburr Ep 06/01/04

3.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE

Comment: CONVENTIONAL MILLING MACHINE
Machine Keyway and inspect per attached dimension sheet Ep 06/01/04 12

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE Ep 06/01/04 12

Form: rprocess

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

QA: N/C Closed: _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 11/21/2005 11:52:47 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** SADDLE, INBOARD, LS, 206

Job Number: 23922 **Part Number:** D26661

Job Number: 

Seq. #:	Machine Or Operation:	Description :
5.0	QC8 	SECOND CHECK 
	Comment: SECOND CHECK	J.G 06/01/14
6.0	HAND FINISHING1 	HAND FINISHING RESOURCE #1 
	Comment: HAND FINISHING RESOURCE #1 Acid etch and Alodine as per QSI 005 4.1	SAD 06/01/14
7.0	POWDER COATING 	POWDER COATING 
	Comment: POWDER COATING Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3	
8.0	QC3 	INSPECT POWDER COAT/CHEMICAL CONVERSION 
	Comment: INSPECT POWDER COAT	
9.0	PACKAGING 1 	PACKAGING RESOURCE #1 
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location:_____	
10.0	DC 	DOCUMENT CONTROL 
	Comment: DOCUMENT CONTROL Inspection Level 21	

Job Completion 

Form: rprocess

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	**STEP**	**PROCEDURE CHANGE**		**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

QA: N/C Closed: _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B **Initial** Chief Eng	**Action Description** Chief Eng	**Sign & Date**	**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	23922
Description: 206 Saddle, Inboard, Left side	Part Number:	D2666-1
Inspection Dwg: D2666 Rev. B		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2666 Rev. B and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.100	0.140		0.123	0.121	0.123	0.122		
B	0.100	0.140		0.124	0.122	0.124	0.120		
C	0.100	0.140		0.128	0.122	0.120	0.121		
D	0.210	0.230		0.220	0.220	0.220	0.219		
E	1.245	1.255		1.247	1.247	1.247	1.245		
F	1.245	1.255		1.247	1.247	1.247	1.245		
G	5.990	6.010		6.003	6.003	6.001	6.003		
H	0.510	0.515		0.512	0.512	0.512	0.512		
I	1.674	1.684		1.674	1.678	1.679	1.677		
J	2.495	2.505		2.499	2.498	2.498	2.500		
K	0.257	0.262	DT8683	0.259	0.259	0.259	0.259		
L	0.312	0.317	DT8686	0.314	0.314	0.314	0.314		
M	0.235	0.240		0.240	0.238	0.238	0.238		
N	0.100	0.140		0.120	0.120	0.120	0.121		
O	0.540	0.560		0.542	0.544	0.543	0.544		
P	0.490	0.510		0.497	0.501	0.499	0.496		
Q	3.609	3.619		3.608	3.611	3.616	3.618		
R	2.470	2.510		2.500	2.500	2.501	2.500		
S	0.240	0.270		0.253	0.251	0.250	0.249		
T	0.100	0.180		0.138	0.138	0.138	0.138		
U	0.313	0.318	DT8686	0.318	0.318	0.318	0.318		
V	1.125	1.145		1.138	1.134	1.132	1.133		
W	1.565	1.585	DT8695 A/B	✓	✓	—	—		
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by:	CO
Date:	06/01/04

Audited by	J.G.
Date:	06/01/04

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	99.04.19	Incorporated DSI 9095, DSI 9102 & DSI 9122 Rev. A	RF	
C	99.11.10	Added Dim. R-T	RF	
D	02.12.12	Reformat; Added Dim. U-W & DT8683, DT8686 & DT8695 A/B	KJ/RF	

0-28

[illegible]RT AEROSPACE LTD	**Work Order:**	23922
Description: 206 Saddle, Inboard, Left side	**Part Number:**	D2666-1
Inspection Dwg: D2666 Rev. B		**Page 1 of 1**

Inspect dimensions highlighted on inspection sheet drawing D2666 Rev. B and record below:

				Recorded Actual Dimensions					
Dim	**Min**	**Max**	**Go/No Go Gauge**	**1**	**2**	**3**	**4**	**By**	**Date**
A	0.100	0.140		0.120	0.123	0.126	0.123		
B	0.100	0.140		0.122	0.123	0.126	0.124		
C	0.100	0.140		0.122	0.121	0.125	0.122		
D	0.210	0.230		0.217	0.219	0.219	0.217		
E	1.245	1.255		1.248	1.247	1.247	1.249		
F	1.245	1.255		1.248	1.247	1.247	1.245		
G	5.990	6.010		6.003	6.003	6.003	6.001		
H	0.510	0.515		0.517	0.512	0.512	0.512		
I	1.674	1.684		1.678	1.678	1.679	1.678		
J	2.495	2.505		2.498	2.498	2.499	2.498		
K	0.257	0.262	DT8683	0.257	0.257	0.257	0.257		
L	0.312	0.317	DT8686	0.313	0.313	0.313	0.313		
M	0.235	0.240		0.238	0.238	0.238	0.238		
N	0.100	0.140		0.118	0.119	0.119	0.118		
O	0.540	0.560		0.546	0.545	0.544	0.544		
P	0.490	0.510		0.496	0.500	0.500	0.500		
Q	3.609	3.619		3.612	3.612	3.611	3.610		
R	2.470	2.510		2.500	2.500	2.500	2.500		
S	0.240	0.270		0.251	0.250	0.254	0.245		
T	0.100	0.180		0.135	0.135	0.135	0.135		
U	0.313	0.318	DT8686	0.318	0.318	0.318	0.318		
V	1.125	1.145		1.131	1.132	1.133	1.133		
W	1.565	1.585	DT8695 A/B	✓	—	—	—		
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by:	En
Date:	06/01/04

Audited by	J.G
Date:	06/01/14

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	99.04.19	Incorporated DSI 9095, DSI 9102 & DSI 9122 Rev. A	RF	
C	99.11.10	Added Dim. R-T	RF	
D	02.12.12	Reformat; Added Dim. U-W & DT8683, DT8686 & DT8695 A/B	KJ/RF	

AEROSPACE LTD	Work Order:	23922
Description: 206 Saddle, Inboard, Left side	Part Number:	D2666-1
Inspection Dwg: D2666 Rev. B		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2666 Rev. B and record below:

DIM	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions 1	2	3	4	By	Date
A	0.100	0.140		0.123	0.121	0.122	0.120		
B	0.100	0.140		0.123	0.123	0.122	0.120		
C	0.100	0.140		0.122	0.122	0.120	0.123		
D	0.210	0.230		0.219	0.216	0.216	0.219		
E	1.245	1.255		1.247	1.248	1.246	1.246		
F	1.245	1.255		1.247	1.248	1.246	1.246		
G	5.990	6.010		6.003	6.002	6.001	6.001		
H	0.510	0.515		0.517	0.512	0.512	0.512		
I	1.674	1.684		1.678	1.678	1.679	1.678		
J	2.495	2.505		2.498	2.499	2.499	2.499		
K	0.257	0.262	DT8683	0.259	0.259	0.259	0.259		
L	0.312	0.317	DT8686	0.312	0.312	0.312	0.312		
M	0.235	0.240		0237	0.237	0.238	0.239		
N	0.100	0.140		0.119	0.118	0.118	0.119		
O	0.540	0.560		0546	0.544	0.545	0.545		
P	0.490	0.510		0.497	0.500	0.500	0.498		
Q	3.609	3.619		3.614	3.610	3.612	3614		
R	2.470	2.510		2.590	2.500	2.500	2.500		
S	0.240	0.270		0.251	0.249	0.248	0.245		
T	0.100	0.180		0.135	0.135	0.135	0.135		
U	0.313	0.318	DT8686	0.318	0.318	0.318	0.318		
V	1.125	1.145		1.132	1.130	1.131	1.136		
W	1.565	1.585	DT8695 A/B	—	—	—	—		
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by:	EP
Date:	06/01/07

Audited by	J.G.
Date:	06/01/14

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	99.04.19	Incorporated DSI 9095, DSI 9102 & DSI 9122 Rev. A	RF	
C	99.11.10	Added Dim. R-T	RF	
D	02.12.12	Reformat; Added Dim. U-W & DT8683, DT8686 & DT8695 A/B	KJ/RF	

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 08, 2005
10:44 am

Work Order No	: 0023922		
Project Name	: D2666-1	Department Code:	
Project For	: WK535	Burden Flags	: NNNNNNN
Work Order Type	: Main	WO Status	: Open
Main WO Number	:	Invoice State	: Not Invoiced
House Part Number	: D2666-1	Invoice Date	:
Description	: Saddle, LH, Fwd,Aft, In	Invoice Number	:
Manufactured	: Yes	Invoice Amount	: 0.00
Amount Req'd	: 12		
Amount Done	: 0	Order Entry No	:
Start Date	: 08-02-05	OE Value	: 0.00
Est Finish Date	: 08-31-05		
Act Finish Date	:	Est Margin	: 0.000%
Drawings Reqd	: No	Actual Margin	: 0.000%
Ok for Approval	:		
Approval Rec'd	:	$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

QA: N/C Closed: _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			
06.01.09	2	There is a 0.030" x 0.095" chamfer on some DZ666-1 parts, on the bottom edge, below the slot for the stabtube ridge	CP 06.01.09 per QS1042	Parts ok. Problem identified to parts approved by DS b/N 24582	06.01.09	06.01.09	CP 06.01.09 per QS1042	06/01/09

NOTE: Date & initial all entries

Chris Provencal

From: David Shepherd [davids@dartaero.com]
Sent: January 9, 2006 5:18 PM
To: Chris Provencal
Subject: Re: Saddle NCR

Chris,

I think the 0.030 x 0.095 chamfer described below is acceptable because this still leaves about 0.220" of material below the saddle slot.
Therefore, these parts are acceptable.

David

----- Original Message -----
From: "Chris Provencal" <cprovencal@dartaero.com>
To: <davids@dartaero.com>
Sent: Monday, January 09, 2006 2:51 PM
Subject: Saddle NCR

> David,
>
> The problem is regarding the D2666-2 saddles. There's qty (3) like the
> picture from the previous email. There is a chamfer that was put on the
> bottom edge, near the slot for the skidtube ridge. The chamfer is 0.030"
> towards the slot for the skidtube ridge, and I measure 0.095" along the
> bottom edge.
>
>
>
> Sincerely,
> Chris Provencal
> DART Aerospace Ltd.
> Email..cprovencal@dartaero.com
> Phone...613-632-3336
> Fax.....613-632-4443
>
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